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Abstract

5 An endless conveyor belt formed of plastic belt modules and capable of following a curved path. The modules include first and second module surfaces, i.e., a top, product-conveying surface and a bottom, sprocket-driven surface. An intermediate section extends across the width of each module transverse to the direction of belt travel.

10 A plurality of snap-on side guards are mounted in vertical openings disposed in the belt modules. Each side guard includes a central post having opposed wings extending in a forwardly and a rearwardly direction along the direction of conveyor belt travel. The wings are staggered in the lateral direction so that the forward wing of a first side guard overlaps with the rearward wing of an immediately adjacent second side guard.

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